



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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646.4003

Job Sheet 199447



Part No: 646.4003

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 9/10/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs ✓		9/10/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S212493



Part: 646.4003

Job No: 199447

Serial No/Batch: S212493

Revision: C1

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/02/07, TCA STC SH09 -

120 QC 4	1 pcs	9/10/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	9/10/19	0.00 0.00	DC - 1 - B4B	DAS 21 SEP 11 2019
				DC - 2 - B4B	2-59
140 QC 21 - FG	1 pcs	9/10/19	0.00 0.00	QC 21 - FG - 21	DAS 21 SEP 11 2019
				QC 21 - FG - 70	2-59
				QC 21 - SA - 53	2-59

Handwritten signature/initials in blue ink.

9/11/2019

Handwritten initials "NL" in blue ink.

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4003

Location:

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4003

140 - (QC21- Final Inspection - Work Order Release)

011823

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea) ✓	110-Packaging 1 - Pick Kit	S158040 ✓
600.0990 03-31-20	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S182078 ✓
600.0991 03-31-20	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S182079 ✓
600.1012 11-19	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S166686 ✓
600.1013 04-8-20	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	S166242 ✓
646.2910	Deflector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S160938 ✓
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S203920 ✓
646.3110	Channel	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S192731 ✓
646.3301	Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S208793 ✓
646.3510	Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S187754 ✓
646.3511	Strut	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S183035 ✓
646.3610	Filler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S172257 ✓
646.3711	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S183059 ✓
646.3712	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S183061 ✓
646.3716	Gauge Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S172198 ✓
646.3718	Custom Washer	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S202529 ✓
646.3811	Radius Block	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S196042 ✓
646.3910	Shim	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S208528 ✓
646.3911	Shim	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S185805 ✓
646.3912	Shim	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S208530 ✓
646.3913	Shim	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S185683 ✓
646.9410	Shim	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S056998 ✓
647.0112	Strut Bracket	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S162314 ✓
647.7703	Strut Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S203654 ✓
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S175957 ✓
AN3-11A	Bolt	10 Ea (10 ea) ✓	110-Packaging 1 - Pick Kit	S149267 ✓
AN3-12A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S166926 ✓
AN3-13A	Bolt	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S098032 ✓
AN3-4A	Bolt	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S167263 ✓
AN3-5A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S149158 ✓
AN3-6A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S149185 ✓
AN316C4R	Nut, Jam	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S198106 ✓
AN44-5A	Eyebolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S167576 ✓
AN4C7A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S142074 ✓
AN665-34R	Clevis	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S190007 ✓
MS20426AD5-7	Rivet	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	FM133922-36 ✓
MS21042L08	Use MS21042L08	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S205000 ✓
MS21042L3	Nut	53 Ea (53 ea) ✓	110-Packaging 1 - Pick Kit	S204283 ✓
MS21042L4	Nut	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S211536 ✓
MS24693-C278	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	S202672 ✓
MS24694-S51	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	S133343 ✓
MS24694-S54	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S185070 ✓
MS24694-S55	Screw	3 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	S142492 ✓
MS27039-08-13	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S123937 ✓
MS27039-1-12	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S134154 ✓
MS27039-1-16	Screw	24 Ea (24 ea) ✓	110-Packaging 1 - Pick Kit	S157063 ✓
MS27039-1-19	Screw	22 Ea (22 ea) ✓	110-Packaging 1 - Pick Kit	S156890 ✓
MS27039-1-20	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S182772 ✓
MS27039-1-21	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S167939 ✓
NAS1149F0332P	Washer (AN960-10L)	120 Ea (120 ea) ✓	110-Packaging 1 - Pick Kit	S155976 ✓
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S155666 ✓
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S191300 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S204283 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	80	0
	600.0990	1	21	0
	600.0991	1	20	0
	600.1012	1	21	0
	600.1013	5	60	0
	646.2910	1	16	0
	646.3001	1	16	0
	646.3110	1	23	0
	646.3301	1	0	0
	646.3510	1	26	0
	646.3511	1	25	0
	646.3610	1	19	0
	646.3711	1	18	0
	646.3712	1	22	0
	646.3716	1	14	0
	646.3718	2	41	0
	646.3811	1	26	0
	646.3910	4	6	0
	646.3911	1	23	0
	646.3912	4	12	0
	646.3913	1	19	0
	646.9410	1	56	0
	647.0112	2	17	0
	647.7703	2	26	0
	650.9201	2	21	0
	AN3-11A	10	111	0
	AN3-12A	2	197	0
	AN3-13A	1	38	0
	AN3-4A	6	341	0
	AN3-5A	2	68	0
	AN3-6A	2	299	0
	AN316C4R	2	38	0
	AN44-5A	2	31	0
	AN4C7A	2	89	0
	AN665-34R	2	48	0
	MS20426AD5-7	2	699	0
	MS21042-08	2	128	0
	MS21042-3	2	466	0
	MS21042L3	53	1,755	0
	MS21042L4	2	1,785	0
	MS24693-C278	5	126	0
	MS24694-S51	5	282	0
	MS24694-S54	2	156	0
	MS24694-S55	3	216	0
	MS27039-08-13	2	386	0
	MS27039-1-12	6	175	0
	MS27039-1-16	24	740	0
	MS27039-1-19	22	331	0
	MS27039-1-20	2	74	0
	MS27039-1-21	4	139	0
	NAS1149F0332P	120	2,894	0
	NAS1149F0432P	4	706	0
	NAS1149FN832P	4	2,877	0
Part Specifications				
Specifications could not be found.				

NEWER INSTALLATION: ON AIRCRAFT WITH UPDATED CANOPY MAY REQUIRE DIFFERENT LENGTH SCREWS, USE FIN 62 TO REPLACE FIN 44 & FIN 26 IN PLACE OF FIN 41 WHEN NECESSARY.

UNINCORPORATED ECI 3

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